

# GORE™ G410 PREPREG DATA SHEET

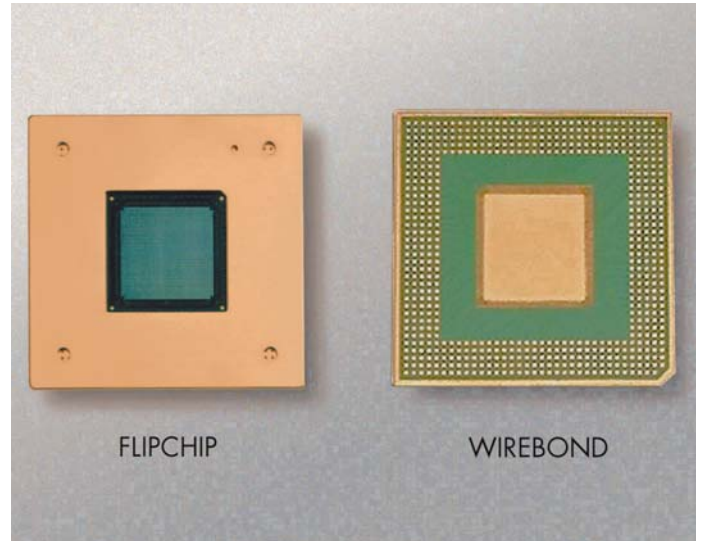
GORE G410 Prepreg allows production of reliable, high performance, single-chip substrate packages using modified printed circuit board construction techniques. GORE G410 delivers the high performance organic substrate at a reasonable cost.

## Advantages

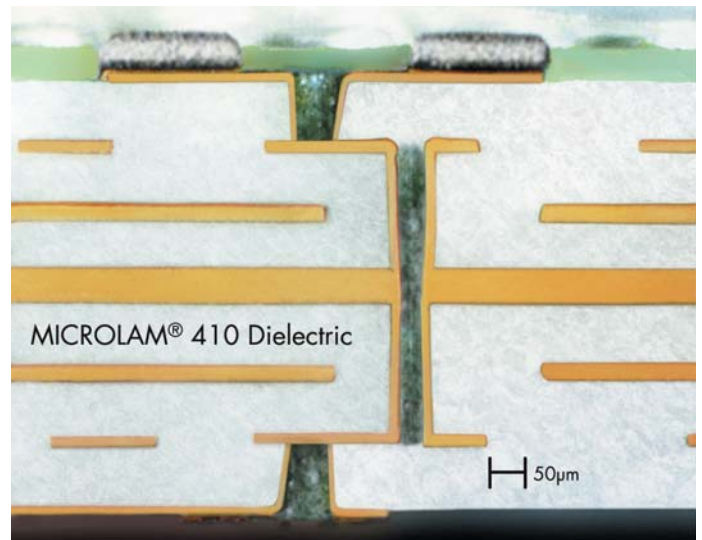
- Excellent dimensional stability for fine line processing
- Stable Dk and Df over a wide frequency range
- CTE matched to copper in X, Y, and Z-axis, allowing high aspect ratio vias
- Superior thickness control for superior power distribution impedance
- Proven moisture reliability
- High Tg (225°C)
- Processes with standard PWB techniques

## Typical Applications

- Thin-core and coreless chip package substrates
- Telecom and computing ASIC
- Wirebond and flipchip SCM and MCM



Photograph courtesy of 3M Company



**Typical Material Properties**

Property	Method	Value*
Dielectric constant	500 MHz Split post resonant cavity	3.4
	10 GHz Kent cavity	3.4
	40 GHz DI Model 600T Open Resonator	3.3
Loss tangent	500 MHz Split post resonant cavity	0.008
	10 GHz Kent cavity	0.008
	40 GHz DI Model 600T Open Resonator	0.008
Glass transition temperature (Tg)	TMA	220°C
Coefficient of thermal expansion (CTE)	TMA (-55 to +125°C)	19 ppm/°C (X, Y, Z)
Thermal conductivity	(-67 to +257°F) ASTM E1530 at 20°C (68°F)	0.46 W/mK
Flammability	UL	94 V-0**
Tensile modulus	at 25°C (77°F)	12.2 GPa
Moisture absorption	24-hr. immersion, 20°C	0.17 % w/w
Peel strength	IPC TM650 Method 2.4.9 17 µm copper (1/2 oz)	0.6 Kg/cm
Pressed thickness	IPC TM650 Method 2.4.38	63 µm

\* Typical properties are not specification limits, but nominal performance values  
 \*\* Tested to UL flammability requirements by an independent lab

**Substrate Reliability Information**

Item	Test Method	Condition	Result
Preconditioning	JEDEC JESD22-A113A Level 3	30°C; 60% RH; followed by 3 reflows at 225°C	Pass
Thermal shock	JESD22-A106A Condition C	15 cycles; -55°C to +125°C; liquid-to-liquid	Pass
Thermal cycling	JESD22-A104A Condition B	3,000 cycles; -55°C to +125°C; air-to-air	Pass
Pressure cooker test	JEDEC JESD22-A102B	168 hrs; 15 psig; 121°C	Pass
High temperature storage	JESD22-A103A	150°C; 1,000 hrs	Pass
Temperature humidity bias (THB)	JEDEC JESD22-A101A	85°C; 85% RH; 1,000 hrs; 5V bias	Pass
Solderability	MIL-STD-883 Method 2003	8 hrs steam aging; in solder followed by immersion	Pass
HAST	JESD22-A110A	130°C; 85% RH; 5V; 96 hrs	Pass

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