Nelco Advanced Circuitry Materials

Nelco N7000-2 V0

Toughened Polyimide Laminate & Prepreg

The Nelco N7000-2 V0 series is a next-generation high-Tg polyimide using a toughened resin chemistry to achieve a UL 94-V0 designation. This advanced material is designed for use in a wide variety of applications that include fine geometry multilayer constructions and extreme reliability.

Key Features =

Polyimide resin chemistry

- Robust Thermal Stability and Reliability
- Toughened resin system
- High temperature tolerances

Lead-free assembly compatibility

- Withstands multiple thermal excursions
- Tg 250°C by DSC
- T₂₆₀ >30 minutes
- Low Z-Axis CTE

Supports current and previous military and industrial standards

- Meets UL 94V-0 and IPC-4101/40, /41 and /42 specifications
- Complies with the old GIJ and GIL military specifications

Reliable plated-through holes

- Low Z-Axis CTE providing good dimensional stability

Reliable processing

- Improved fracture resistance compared with traditional polyimide systems
- Reduced cure time compared to other traditional polyimide systems

And Much More

- Vacuum laminated
- Available in a wide variety of constructions, copper weights and glass styles.
- All Nelco materials are RoHS compliant.



Applications

- Fine-Line Multilayers
- Backplanes
- Surface-Mount Multilayers
- BGA Multilayers
- Avionics
- Down-well Petroleum
- Burn-in Boards

Global Availability

Contact us worldwide:

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Park's UL file number: E36295

PARK ELECTROCHEMICAL CORP. Advanced Material Technologies

Nelco N7000-2 V0

Toughened Polyimide Laminate & Prepreg

Mechanical Properties	U.S. Units		Metric Units		Test Method
Peel Strength - 1 oz. (35 micron) Cu	5.0			N . (
After Solder Float	5.8	lb/inch	1.001	N/mm	IPC-TM-650.2.4.8
At Elevated Temperature	5.2	lb∕inch	0.91	N/mm	IPC-TM-650.2.4.8.2a
After Exposure to Process Solutions	5.7	lb/inch	0.98	N/mm	IPC-TM-650.2.4.8
X/Y CTE $[-40^{\circ}C \text{ to } +125^{\circ}C]$	10 - 12 1.7	ppm∕°C %	10 - 12 1.7	ppm∕°C ∞	IPC-TM-650.2.4.41
Z Axis Expansion [50°C to 260°C]	4.5/3.8		30.6/25.9	% GN∕m²	IPC-TM-650.2.4.41 ASTM D3039
Young's Modulus (X/Y)	4.5/3.8	psi x 10 ⁶			ASTM D3039 ASTM D3039
Poisson's Ratios (X/Y) Thermal Conductivity	TBD	W∕mK		J W∕mK	
	TBD		TBD TBD		ASTM E1461
Specific Heat		J∕gK		J∕gK	ASTM E1461
Electrical Properties					
Dielectric Constant (50% resin content)					
@ 1 MHz (TFC / LCR Meter)	4.0		4.0		IPC-TM-650.2.5.5.3
@ 1 GHz (RF Impedance)	3.8		3.8		IPC-TM-650.2.5.5.9
@ 10 GHz (Stripline)	3.8		3.8		IPC-TM-650.2.5.5.5
Dissipation Factor (50% resin content)					
@ 1 MHz (TFC/LCR Meter)	0.009		0.009		IPC-TM-650.2.5.5.3
@ 10 GHz (Split Post Cavity)	0.010		0.010		
Volume Resistivity					
C-96/35/90	106	$M\Omega$ - cm	106	$M\Omega$ - cm	IPC-TM-650.2.5.17.1
E - 24/125	108	$M\Omega$ - cm	108	$M\Omega$ - cm	IPC-TM-650.2.5.17.1
Surface Resistivity					
C - 96/35/90	106	MΩ	106	MΩ	IPC-TM-650.2.5.17.1
E - 24/125	106	MΩ	108	MΩ	IPC-TM-650.2.5.17.1
Electric Strength	1200	V/mil	4.7x10 ⁴	V/mm	IPC-TM-650.2.5.6.2
Dielectric Breakdown	>50	kV	>50	kV	IPC-TM-650.2.5.6
Arc Resistance	124	seconds	124	seconds	IPC-TM-650.2.5.1
Thermal Properties					
Glass Transition Temperature (T _g)					
DSC (°C)	250	°C	250	°C	IPC-TM-650.2.4.25c
TMA (°C)	243	°C	243	°C	IPC-TM-650.2.4.24c
Degradation Temp (TGA) (5% wt. loss)	390	°C	390	°C	IPC-TM-650.2.3.40
Pressure Cooker-60 min then solder dip					IPC-TM-650.2.6.16
@288°C until failure (max 10 min.)	Pass		Pass		(modified)
T ₂₆₀	30+	minutes	30+	minutes	IPC-TM-650.2.4.24.1
T ₃₀₀	3.5	minutes	3.5	minutes	
Chemical / Physical Properties					
Moisture Absorption	0.32	wt. %	0.32	wt. %	IPC-TM-650.2.6.2.1
Methylene Chloride Resistance	0.04	% wt. chg.	0.04	% wt. chg.	IPC-TM-650.2.3.4.3
Density [50% resin content]	1.93	g/cm ³	1.93	g/cm ³	Internal Method
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Park Electrochemical Corp. is a global advanced materials company which develops and manufactures high-technology digital and RF/microwave printed circuit materials and advanced composite materials. The company operates under the Nelco® and Nelcote materials.

All test data provided are typical values and not intended to be specification values. For review of critical specification tolerances, please contact a Nelco representative directly. Nelco reserves the right to change these typical values as a natural process of refining our testing equipment and techniques.

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